

PAST PERFORMANCE EVALUATION DATA

Customer:
LEAR CORPORATION – SOUTHFIELD, MI

Contract Number/Period of Performance:
OCT - 2007 THUR DEC - 2008

Contract Type:
SPOT BUY PROTOTYPE BUILD

Total Contract Value:

Point of Contact:
MICHAEL KUHN - PROGRAM MGR.

Contract Work Description:

We would receive preliminary prints of new model Driver and Passenger seat harness, make a table top fixture of the harness layout, build the harness i.e. cut wires, crimp terminals on the wires, solder terminals, insulate connectors, twist wires, splice wires where required, apply PVC a tape, shrink tube and convolute as required. After harness is built it is inspected for continuity, dimensional accuracy and functionality, they are shipped to Lear for fit and function. This process is repeated thru several phases using marked up prints until the Master Harness is built and sent to their production facility where it will be analyzed for production requirements. Occasionally, we would take the harness; fit them to the wire framed seat buck that would have all the motors and switches that a finished production seat would have minus the leather. We would power it up to verify all circuits were correct and the seat buck would operate as designed. This process verified the design intent, blue print and harness construction.

Remarks:

Thru these build processes we will make suggestions of a different method to complete a process or question a suspected error on the print.

